



HYLON® N1240MHL

Ravago Manufacturing Americas - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Nylon 66, 40% Mineral Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Mineral, 40% Filler by Weight
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.50	g/cm ³	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.70 to 1.0	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	12500	psi	ISO 527-2
Tensile Strain (Break)	1.8	%	ISO 527-2
Flexural Modulus	900000	psi	ISO 178
Flexural Stress	20000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	1.4	ft-lb/in ²	ISO 179
Notched Izod Impact Strength	1.4	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	378	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.